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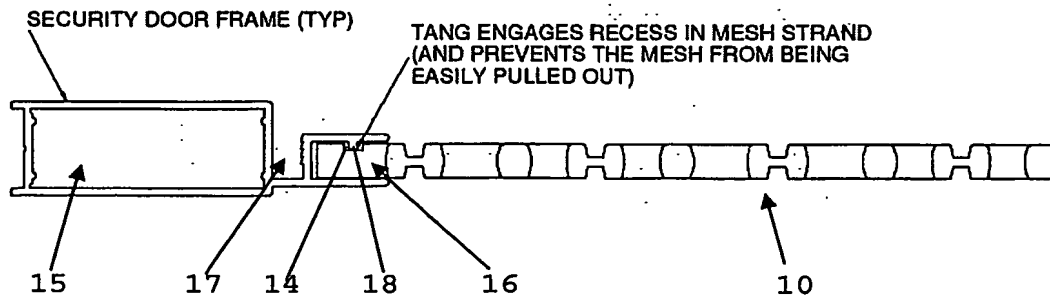
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(54) Title: IMPROVEMENTS TO A SECURITY SCREEN



(57) Abstract: A security door or window comprises a security panel (10) [typically a metal grid] which is held in a peripheral frame (15) in an improved manner and without requiring rivets or welding by providing a recess (16) in the edge of the panel and a rib (18) in the peripheral frame which passes into the recess to hold the parts together. When the security door/window is assembled, the panel is trapped and cannot slide out of engagement with the frame.

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